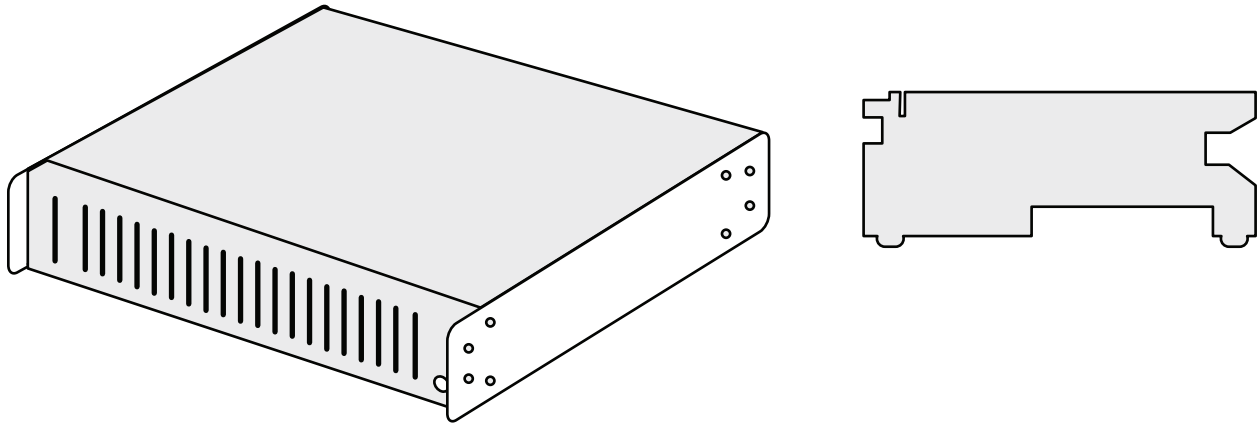# How to replace a slave or master module in flash media duplicator

WARNING!
Ensure that the duplicator is powered-down and all power sources have been disconnected from the duplicator prior to removing or replacing a module.
Voltages are present at various locations within the duplicator whenever an DC power source is connected.
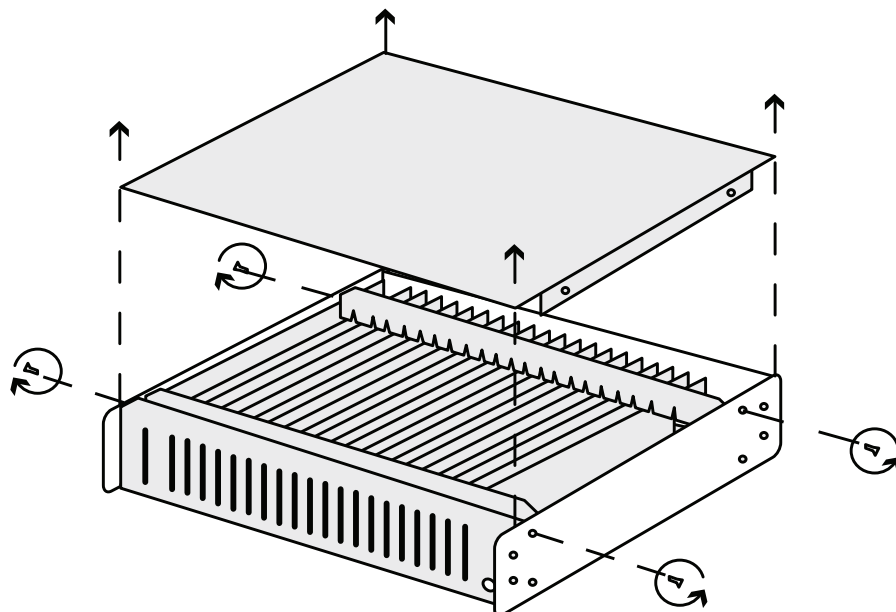This voltage is present even when the main power switch is in the off position.
Failure to observe this warning could result in personal injury or damage to equipment.

CAUTION: Observe all ESD safety precautions before attempting this procedure. Failure to follow ESD safety precautions could result in damage to the duplicator.
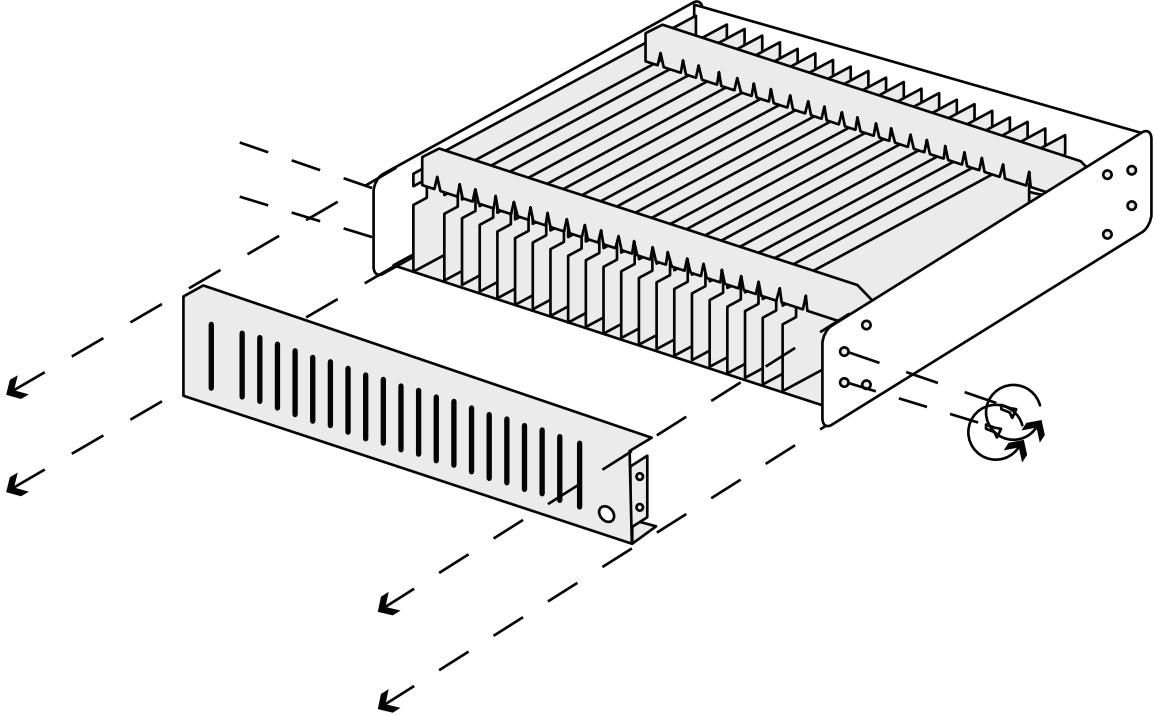
To replace slave or master module, perform the following steps:

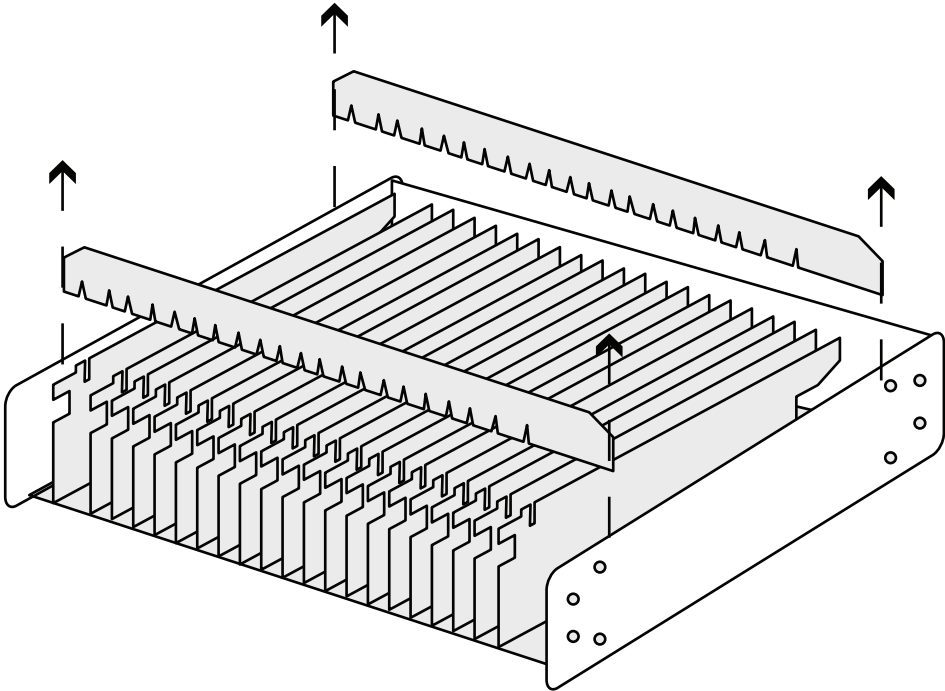**Step 1:** Disconnect all the cables connected to duplicator.

Step 2: Remove 4 screws holding top cover and remove top cover.
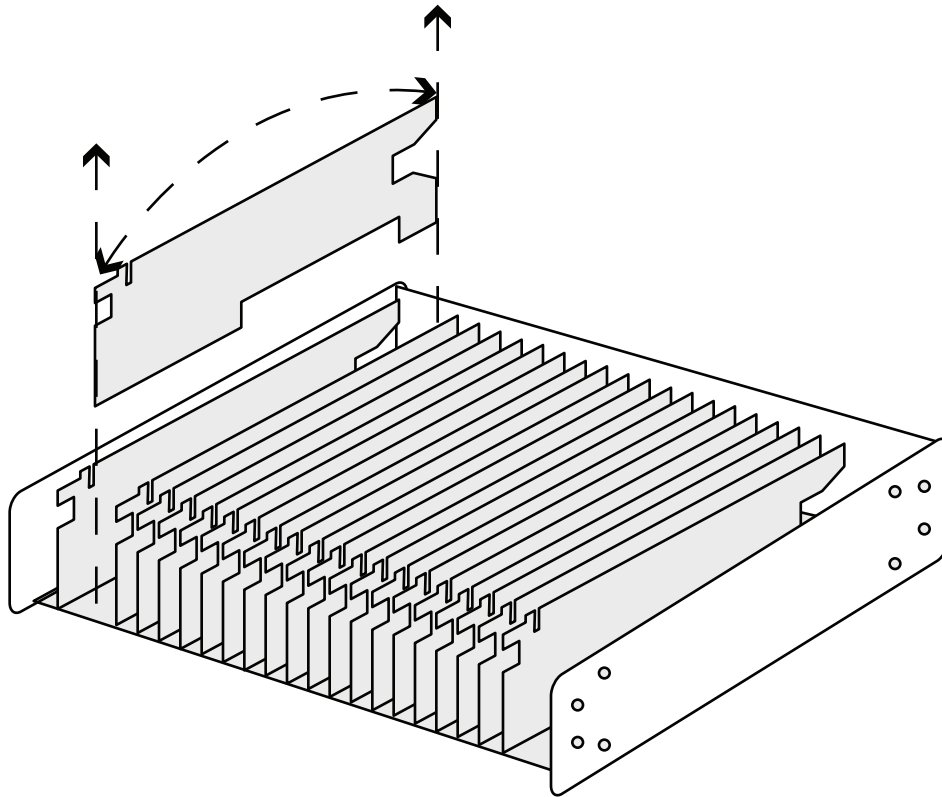
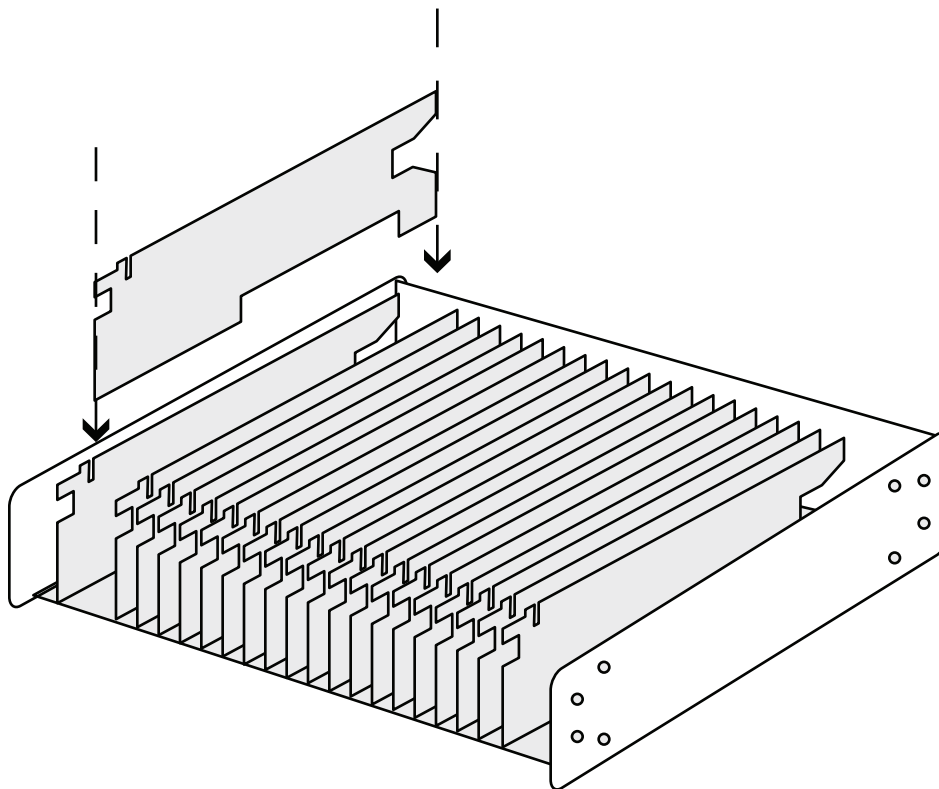**Step 3:** Remove 4 screws holding front cover and remove front cover.

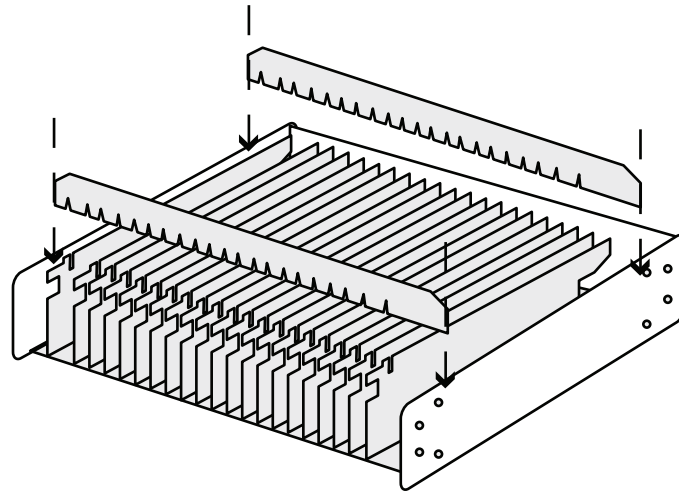**Step 4:** Remove 2 (in some models 3) top holding rails.

Step 5: **Grasp the edges of the module being removed and gently rock it releasing from the riser connector. Place the removed module in an antistatic container.**
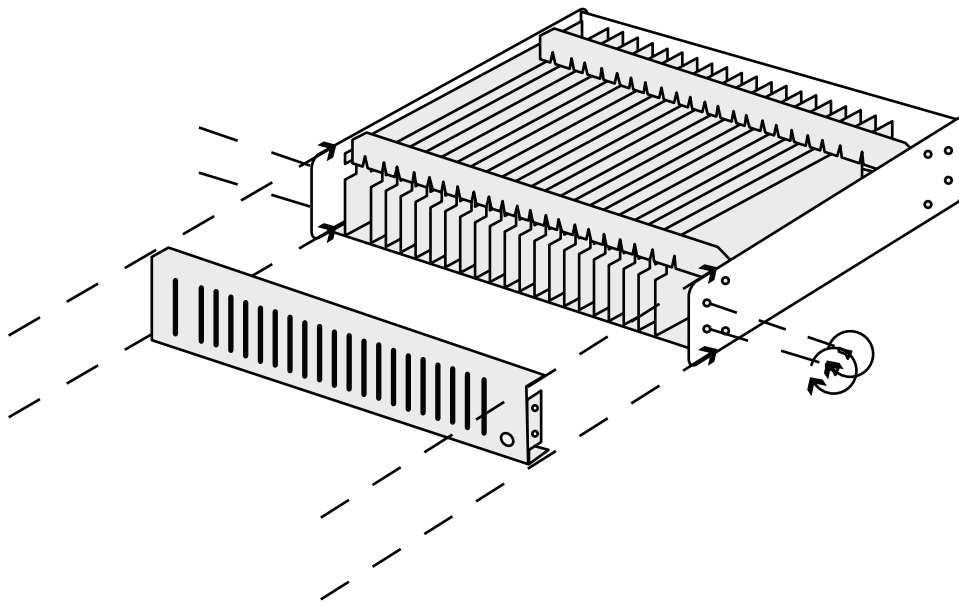
Step 6: **Grasp the edges of the replacement module and gently press it into a riser connector on motherboard.**

Step 7: **Replace the top holding rails.**

Step 8: **Replace the front cover.**

Step 8: **Replace the front cover.**